CONCRETE PRODUCT SOLUTIONS



## Procedure to Reload PLC Program from EEPROM:

Below are the program modifications needed to allow the program to be loaded from the EEPROM to the PLC. All equipment using Allen Bradley SLC 5/03 & 5/04 PLC's shipped before 10/16/2003 need to have this logic added.

- <u>Changes to existing PLC Program</u>
- 1. Insert the (Red) highlighted program rung into PLC.
- 2. Burn PLC program to EEPROM.

RSLogix 500 - CPM2003.RS5 - [LAD 2 MAIN ]	
第 Eile Edit View Search Comms Tools Window Help	
🗋 🗅 🗃 🔚 🎒 🖁 💼 👘 🗠 🔛 📴 📴 🗠	🔍 🗖 🔤 🗠
OFFLINE        Forces Installed          No Edits            Driver: EMU500-1       Node : 2d	Compare
	Fault  Override at Powerup
0000	S:1
	8
PROCEDURE TO RELOAD PLC PROGRAM FROM EEPROM	
1. TURN POWER OFF 2. REMOVE PLC FROM RACK	
3. REMOVE BATTERY CLIP FROM PLC CIRCUIT BOARD 4. USING SCREW DRIVER SHORT VBB-GND FOR APPROX. 60 SECONDS	
5. INSTALL BATTERY CLIP TO PLC CIRCUIT BOARD 5. INSTALL PLC TO RACK	
5. TURN POWER ON	
	oad Memory
	docule on demory hror
• (66)	
	10
(Use a contact from this coil if you need to disable a function or for test) NOTE: THIS COIL WILL NEVER COME ON	
Dummy Coil. Dummy Coil. I	Ammy Coil. Always
	B3
	100
2:2 2:2	
MACHINE TEST -	
No. 10 10 10 10 10 10 10 10 10 10 10 10 10	

Service Tip 2046