

## Procedure to Reload PLC Program from EEPROM:

Below are the program modifications needed to allow the program to be loaded from the EEPROM to the PLC. **All equipment using Allen Bradley SLC 5/03 & 5/04 PLC's shipped before 10/16/2003 need to have this logic added.**

- Changes to existing PLC Program

1. Insert the (Red) highlighted program rung into PLC.
2. Burn PLC program to EEPROM.

